

**Garant**

**HSS boring bar AH.. SGSPR 45°, for indexable inserts GPCT, right-hand,  
Overhang / insert size: 65/S5mm**


**Order data**

Order number	268802 65/S5
GTIN	4045197545916
Item class	21V

**Technical description**

Minimum pre-drill $\varnothing D_{\min}$	10.72 mm
Pack of insert screws	269028 6
ISO code toolholder	AH0812H SGSPR/LS5
suitable indexable insert	GPCT S5010.
Insert size	5 mm
Head length $L_1$	32 mm
Centre offset $L_3$	6.4 mm
Neck width $L_4$	8 mm
Overall length $L$	100 mm
Clamping height $L_2$	11.15 mm
Setting angle $\kappa$	45 degrees
Shank $\varnothing D_s$	12 mm
Standard	Works standard
Application type	right-hand
Boring depth up to	5xD
Tool material	HSS

Through-coolant	yes
Application	Internal longitudinal turning
Type of product	Boring Bar

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## Accessories

Set of insert screws Type 6	269028 6
Torque screwdriver with scale, to take interchangeable blades maximum torque 500 cNm	659957 500
PrecisionBit for Torx®, 1/4 inch E 6.3 Torx® profile TX6	674248 TX6